

# Warm Mix Asphalt

NCUPG Technical Conference

January 9-11, 2007

Minneapolis, MN

# Field Trail

STH 100 Oak Creek, Wi  
June 19-20, 2006

- Sasobit
- Evotherm

# Mix Design

- Used existing WDOT approved mix design
- 14% RAP, 4.6% Added AC
- SUPERPAVE 12.5mm E-3
- BINDER PG 64-28
- SPECIFIED THICKNESS 1-3/4"
- NORMAL MIX TEMP. 320 F











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**ROSES**

















MEIGS  
TRUCKING  
Portland, Wisconsin  
USDOT211137  
LC53720

Ew 15063

2004  
EU DLCEFD

DOT

982





POLAR

RMT 312

HOT 3257

POLAR

507435













E-095  
23.15 °F  
°C 23.7















**Field Trail**

**M-95 Iron Mountain, Mi**

**September 12, 2006**

■ Sasobit

# Mix Design

- Used existing MDOT approved mix design
- SUPERPAVE 9.5mm E-3
- BINDER PG 58-34
- SPECIFIED THICKNESS 1-3/4"
- NORMAL MIX TEMP. 320 F









23.8 F  
5.8 C





**Ingersoll Rand**





94.6c

94.9H  
94.7H  
96.4C

95.9H  
96.9H  
96.5C



















**Questions ?**